

Safety Data Sheet SODA ASH

1. Identification of the substance/preparation and of the Company/undertaking

1.1 Product identifier

Product name SODA ASH
Product code MI11693
Synonyms SODIUM CARBONATE

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended use pH modifier
Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier identification
 M-I Drilling Fluids UK Limited
 C/O Schlumberger
 Enterprise Drive
 Westhill Industrial Estate
 Westhill, AB32 6TQ
 Scotland UK
 +47 51577424
 MISDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 561 1600

2. Hazards identification

2.1 Classification of the substance or mixture

Regulation (EC) No. 1272/2008

Health hazards

Serious eye damage/eye irritation	Category 2
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Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label Elements

**Signal word**

WARNING

Hazard statements

H319 - Causes serious eye irritation

Precautionary Statements - EU (§28, 1272/2008)

P264 - Wash face, hands and any exposed skin thoroughly after handling

P280 - Wear protective gloves/ protective clothing/ eye protection/ face protection

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P337 + P313 - If eye irritation persists: Get medical advice/ attention

P501 - Dispose of contents/container in accordance with local regulations.

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Classification according to EU Directives 67/548/EEC or 1999/45/EC**Indication of danger**

Xi - Irritant

R-code(s)

R36

Contains

Sodium carbonate

For the full text of the R-phrases and H-Statements mentioned in this Section, see Section 16.

2.3 Other data**3. Composition/information on ingredients****3.1 Substances**

Component	EC-No.	CAS-No	Weight % - range	Classification (67/548)	Classification (Reg. 1272/2008)	REACH registration number
Sodium carbonate	207-838-8	497-19-8	100	Xi; R36	Eye Irrit. 2 (H319)	No data available

3.2 Mixtures

Not Applicable

4. First aid measures

4.1 First Aid

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Ingestion	Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Seek medical attention if irritation occurs.
Skin contact	Wash off immediately with soap and plenty of water removing all contaminated clothes and shoes. Get medical attention if irritation persists.
Eye contact	Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

4.2 Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Main symptoms

Inhalation	Please see Section 11. Toxicological Information for further information.
Ingestion	Please see Section 11. Toxicological Information for further information.
Skin contact	Please see Section 11. Toxicological Information for further information.
Eye contact	Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water Fog, Alcohol Foam, CO₂, Dry Chemical.

Extinguishing media which shall not be used for safety reasons

None known.

5.2 Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

None known.

Hazardous combustion products

Fire or high temperatures create: Carbon oxides (COx), Sodium oxides.

5.3 Advice for firefighters**Special protective equipment for fire-fighters**

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and materials for containment and cleaning up**Methods for Containment**

Prevent further leakage or spillage if safe to do so. Cover powder spill with plastic sheet or tarp to minimize spreading and keep powder dry.

Methods for cleaning up

Sweep up and shovel into suitable containers for disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and storage

7.1 Precautions for safe handling**Handling**

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Avoid dust formation.

Hygiene measures

Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands before eating, drinking or smoking. Remove contaminated clothing.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions	Ensure adequate ventilation.
Storage	Keep containers tightly closed in a dry, cool and well-ventilated place. Avoid contact with: Oxidizing agents Acids Protect from moisture
Storage class	Chemical storage.
Packaging material	Use specially constructed containers only

7.3 Specific end uses

See also Section 1.2.

8. Exposure controls/personal protection

8.1 Control parameters

Exposure limits The product does not contain any hazardous materials with occupational exposure limits established.

Component	EU OEL - Third List	Austria	Australia	Denmark
Sodium carbonate	Not determined	Not determined	Not determined	Not determined

Component	Finland	France	Germany	Hungary
Sodium carbonate	Not determined	Not determined	Not determined	Not determined

Component	New Zealand	Italy	Netherlands	Norway
Sodium carbonate	Not Determined	Not determined	Not determined	Not determined

Component	Poland	Portugal	Romania	Russia
Sodium carbonate	Not determined	Not determined	Not determined	Not determined

Component	Spain	Switzerland	Turkey	UK
Sodium carbonate	Not determined	Not determined	Not determined	Not determined

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering measures to reduce exposure

Ensure adequate ventilation. Mechanical ventilation or local exhaust ventilation is required.

Personal protective equipment

Eye protection	It is good practice to wear goggles when handling any chemical. Tightly fitting safety goggles.
Hand protection	Repeated or prolonged contact; Use protective gloves made of: Neoprene, Rubber, Frequent change is advisable.
Respiratory protection	No personal respiratory protective equipment normally required, In case of insufficient ventilation wear suitable respiratory equipment, Half mask with a particle filter P2 (BS EN 143), At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.
Skin and body protection	Wear suitable protective clothing, Eye wash and emergency shower must be available at the work place.

Hygiene measures Wash hands before eating, drinking or smoking, Remove and wash contaminated clothing before re-use.



9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	Solid
Appearance	Powder Dust
Odour	Odourless
Colour	White
Odor threshold	Not applicable

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH	No information available	
pH @ dilution	> 12	@ 10 g/l
Melting/freezing point	851 °C / 1564 °F	
Boiling point/range	No information available	
Flash Point	No information available	
Evaporation rate	No information available	
Flammability (solid, gas)	Not Applicable	
Flammability Limits in Air		
Upper flammability Limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	No information available	

Vapor density	No information available	
Specific gravity	No information available	
Bulk density	No information available	
Relative density	2.53 sg	@ 20°C.
Water solubility	Soluble in water	
Solubility in other solvents	No information available	
Autoignition temperature	No information available	
Decomposition temperature	> 400°C (752°F)	
Kinematic viscosity	No information available	
Viscosity, dynamic	No information available	
Log Pow	Not determined	

Explosive properties Not Applicable
Oxidizing properties None known.

9.2 Other information

Pour point No information available
Molecular weight No information available
VOC content(%) None
Density VALUE No information available

10. Stability and reactivity

10.1 Reactivity

Reacts violently with acids.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization

Hazardous polymerisation does not occur.

10.4 Conditions to avoid

Avoid dust formation. Protect from moisture.

10.5 Incompatible materials

Oxidizing agents. Acids.

10.6 Hazardous decomposition products

See also section 5.2.

11. Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Inhalation	Inhalation of dust may cause shortness of breath, tightness of the chest, a sore throat and cough.
Eye contact	Causes serious eye irritation.
Skin contact	Prolonged contact may cause redness and irritation.
Ingestion	Ingestion may cause stomach discomfort.

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Sodium carbonate	= 4090 mg/kg (Rat)	No data available	No data available

Sensitisation This product does not contain any components suspected to be sensitizing.

Mutagenic effects This product does not contain any known or suspected mutagens.

Carcinogenicity This product does not contain any known or suspected carcinogens.

Reproductive toxicity This product does not contain any known or suspected reproductive hazards.

Routes of exposure Eye contact.

Routes of entry No route of entry noted.

Specific target organ toxicity (single exposure) Not classified

Specific target organ toxicity (repeated exposure) Not classified.

Aspiration hazard No hazard from product as supplied.

12. Ecological information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. Listed on PLONOR list of OSPAR

Toxicity to algae

See component information below.

Toxicity to fish

See component information below.

Toxicity to daphnia and other aquatic invertebrates

See component information below.

Component	Toxicity to fish	Toxicity to algae	Toxicity to daphnia and other aquatic invertebrates
Sodium carbonate	300 mg/L LC50 (Lepomis macrochirus) = 96 h 310 - 1220 mg/L LC50 (Pimephales promelas) = 96 h	242 mg/L EC50 (Nitzschia) = 120 h	265 mg/L EC50 (Daphnia magna) = 48 h

12.2 Persistence and degradability

Not Applicable - Inorganic chemical.

12.3 Bioaccumulative potential

Not Applicable - Inorganic chemical.

12.4 Mobility in soil**Mobility**

Soluble in water.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

13. Disposal considerations**13.1 Waste treatment methods****Waste from residues / unused products**

Dispose of in accordance with local regulations.

Contaminated packaging

Empty containers should be transported/delivered using a registered waste carrier for local recycling or waste disposal.

EWC waste disposal No.

According to the European Waste Catalogue, Waste Codes are not product specific, but application specific. Waste codes should be assigned by the user based on the application for which the product was used. The following Waste Codes are only suggestions: EWC waste disposal No: 06 02 05 Waste Code: 7091

14. Transport information

The product is not covered by international regulation on the transport of dangerous goods (IMDG, IATA,ADR/RID/ADG).

14.1 UN number

Not regulated

14.2 Proper shipping name

Not regulated

14.3. Hazard class(es)

ADR/RID/ADN Hazard class Not regulated

IMDG Hazard class Not regulated

ICAO Hazard class/division Not regulated

14.4 Packing group

ADR/RID/ADN Packing Group Not regulated

IMDG Packing group Not regulated

ICAO Packing group Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

Not Applicable

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Please contact MISDS@slb.com for info regarding transport in Bulk.

15. Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Commission Regulation (EU) No 453/2010 of 20 May 2010 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH). Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, including amendments.

This safety data sheet complies with the requirements of Regulation (EC) No. 1272/2008.

International inventories

USA, Toxic Substances Control Act inventory (TSCA)	Complies
European Union - EINECS and ELINCS	Complies
Canada, Domestic Substance List (DSL)	Complies
Philippines (PICCS)	Complies
Inventory - Japan - Existing and New Chemicals list	Complies
China (IECSC)	Complies
Australia (AICS)	Complies
Korea (KECL)	Complies
Inventory - New Zealand - Inventory of Chemicals (NZIoC)	Complies

Contact REACH@miswaco.slb.com for REACH information.

15.2 Chemical Safety Report

No information available

16. Other information

Text of R phrases mentioned in Section 3

R36 - Irritating to eyes

Full text of H-Statements referred to under sections 2 and 3

H319 - Causes serious eye irritation

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.